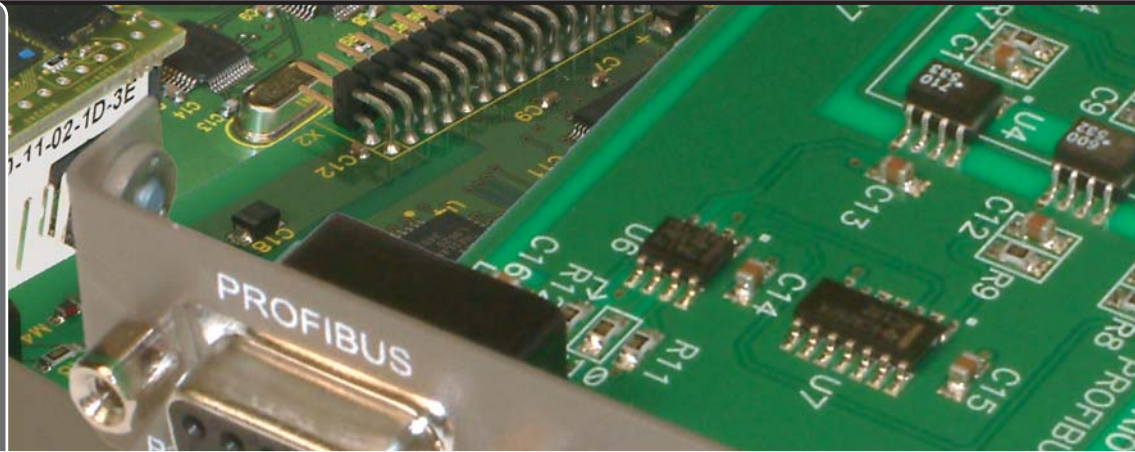


Daughter boards may be added to most of the *Motion Coordinators* providing the interface to many types of servo or stepper and digitally controlled axes, plus a number of advanced communications options such as Ethernet and Profibus.



DIGITAL DRIVE DAUGHTER BOARDS

SERCOS (P291)

Part Number	P291
Description	Sercos network master daughter board for controlling most Sercos compatible slave devices.
Maximum Number Of Axes Per Board	8 (2 standard), extra axes added by P701, P702 and P704
Maximum Network Speed	16MBaud
Profiles Supported	Position / Velocity / Torque
Registration	Slave drive dependent
EMC Compliance	BS EN61000-6-2 : 1999 generic noise immunity standard for industrial environment BS EN61000-6-4 : 1995 generic emission standard for light industrial environment



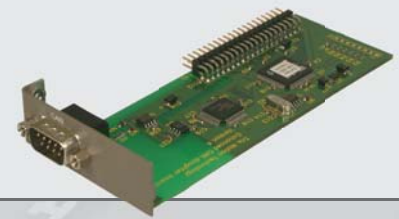
3 AXIS SLM INTERFACE (P292)

Part Number	P292
Description	Control Techniques SLM network master daughter board for controlling any Control Techniques drive amplifier fitted with SLM or PLM option.
Number Of Axes Per Board	3
Maximum Network Speed	SLM standard
Profiles Supported	SLM & PLM
Registration	1 Per Axis @ Daughter board
EMC Compliance	BS EN61000-6-2 : 1999 generic noise immunity standard for industrial environment BS EN61000-6-4 : 1995 generic emission standard for light industrial environment



CAN OPEN (P293)

Part Number	P293
Description	CANopen (DS401/DS402) network master daughter board for controlling any CAN compatible slave servo or stepper drive
Maximum Number Of Axes Per Board	4 (2 standard), extra axes added by P701, P702 and P704
Maximum Network Speed	1MBAUD
Profiles Supported	Position / Velocity / I/O
Registration	No
EMC Compliance	BS EN61000-6-2 : 2001 generic noise immunity standard for industrial environment BS EN61000-6-4 : 2001 generic emission standard for light industrial environment



Note: P301 (MC224 Axis Expander) accepts any axis daughter board, but NOT digital drive or fieldbus daughter boards.

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